

# HEAT-SEALED GUSSETED BAGS WITH DOUBLE-FOLDED BOTTOM IN NATUREFLEX™ COMPOSTABLE AND BIODEGRADABLE FILM

NATURECELL® RANGE

# STANDARD FORMATS AVAILABLE FROM STOCK

Width + Open Gusset x Height (mm)	NatureFlex™ (con	postable and biodegradable)	
	thickness	pcs./box	
80 + 50 x 250	30 μ	4000	
100 + 60 x 330	30 μ	2000	
120 + 70 x 380	30 μ	1200	



## **PRINTING**

Custom formats and printing **up to 8-colour** process. Minimum order quantity **30,000 pcs.** per format.



#### **DISPATCH TIMES**

Within 1 working week of order confirmation for standard formats available from stock. Within 4 working weeks from order confirmation for custom formats. Within 6 working weeks from approval of artwork for customised printing.



## **PACKAGING**

In **50 pc. bundles.** Each bundle is closed with a 50x25 mm adhesive label with **EAN code, item format, production batch and food-safe symbol.** Packaging **in bags of 100 pcs.** is also possible on request.



#### PACKAGING IN STANDARD BOXES

In 30x40x18H cm boxes, approx. 5-9 kg per box. Label for carton: anonymous (without manufacturer identification), 95x60 mm with EAN-128 code, item code, item description, production batch and food-safe symbol.



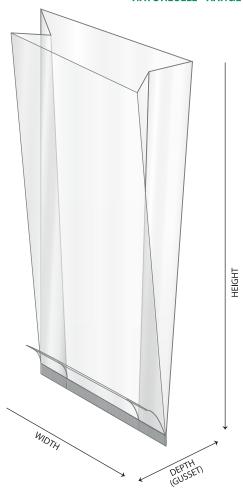
#### **PALLETS**

Generally 8 boxes x 8 layers = **64 boxes per pallet.**Pallet size: **80x120xH123** cm.
Pallet weight: approx. **240-300 kg.**Stretch wrapped.





Only NatureFlex™ bags are certified



# Specifications of the films used by Eurocell

	COEX PPL	COATED PPL	NATUREFLEX™
THICKNESS	40 μ	35 - 40 μ	30 - 45 μ
CLARITY	••0	•••	•••
GLOSS	••0	•••	•••
RIGIDITY	••0	•••	••0
HUMIDITY BARRIER	•••	•••	••0
OXYGEN BARRIER	•00	••0	•••
HEAT SEALABILITY	•••	•••	••0
BIODEGRADABLE AS PER EN 13432			<b>√</b> °
HOME COMPOSTABILITY			<b>√</b> *
••• the best • OK compost INDUST	RIAL certification	<b>∗</b> OK compost	HOME certification

## Maximum and minimum manufacturing sizes (in 5 mm increments)

mm	minimum	maximum			
width	60	210			
gusset	30	100			
height	130	580			